

WeldSkill® WM 400 Amp Air-Cooled MIG Gun



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Medium Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Aluminum (GMAW)

Standard Options Include:

- Rear Connector and Knucklehead™ Flexible Conductor Tube
- Standard Conductor Tube – Part No. WM400J-60 (Stock No. 1640-1305) on all guns up to 15 ft (4.6 m)
- **Part No. 62J-45** (Stock No. 1620-1300) on guns over 15ft. (4.6m)
- Conduit Liner – WS44 Series

FEATURES

- **Oval Handle Shape** reduces operator fatigue
- **Dependable Welding** for a wide variety of industrial applications
- **High Impact-Resistant Handle and Components** for long-lasting durability
- **Three-Layer Conductor Tube Construction** (copper tube/silicon-resin glass insulator/metal jacket) for improved electrical conductivity
- **Improved Performance** with longer life consumables
- **Heavy Duty Design** with operator appeal

- **Wide Selection** of front end consumables available
- **Heavy Duty Contact Tips** in high heat applications offered
- **Improved Strain Relief** provides excellent flexibility

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

| Wire Size | Length | Part No. | Stock No. |
|----------------------|---------------|-----------------|-----------|
| Up To .045" (1.2 mm) | 12 ft (3.6 m) | WM400-12-3545 | 1047-1001 |
| | 15 ft (4.6 m) | WM400-15-3545 | 1047-1002 |
| Up To 1/16" (1.6 mm) | 15 ft (4.6 m) | WM400-15-116 | 1047-1007 |
| | 15 ft (4.6 m) | WM400-15-116K4§ | 1040-1170 |
| | 25 ft (7.6 m) | WM400-25-116 | 1047-1016 |

Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

| Wire Size | Length | Part No. | Stock No. |
|----------------------|---------------|------------------|-----------|
| Up To .045" (1.2 mm) | 15 ft (4.6 m) | WM400L-15-3545 | 1047-1077 |
| | 15 ft (4.6 m) | WM400L-15-116 | 1047-1082 |
| Up To 1/16" (1.6 mm) | 15 ft (4.6 m) | WM400L-15-116K4§ | 1040-1172 |
| | 25 ft (7.6 m) | WM400L-25-116 | 1047-1022 |

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

Part No. LAK354 (Stock No. 2642-2450) Control wire assembly furnished.

Miller® Style Rear Connector

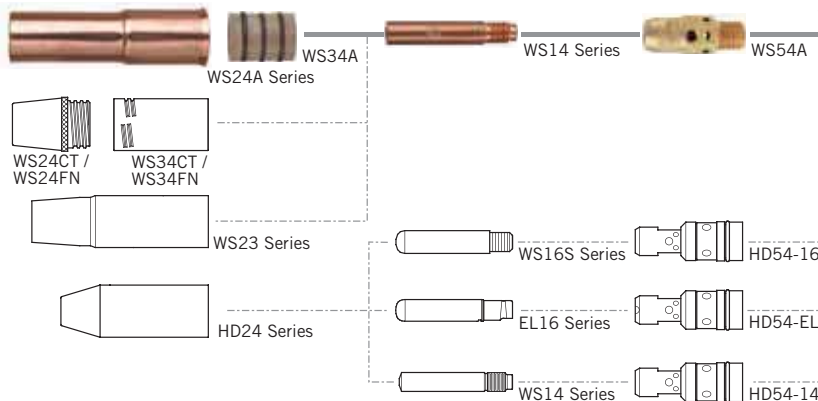
| Wire Size | Length | Part No. | Stock No. |
|----------------------|---------------|------------------|-----------|
| Up To .045" (1.2 mm) | 15 ft (4.6 m) | WM400M-15-3545 | 1047-1027 |
| | 12 ft (3.6 m) | WM400M-12-116 | 1047-1031 |
| Up To 1/16" (1.6 mm) | 15 ft (4.6 m) | WM400M-15-116 | 1047-1032 |
| | 15 ft (4.6 m) | WM400M-15-116K4§ | 1040-1171 |
| | 25 ft (7.6 m) | WM400M-25-116 | 1047-1019 |

Part No. MSAK354 (Stock No. 2642-2470) Control wire assembly furnished.

Euro-Kwik Style Rear Connector

| Wire Size | Length | Part No. | Stock No. |
|----------------------|---------------|----------------|-----------|
| Up To .045" (1.2 mm) | 15 ft (4.6 m) | WM400X-15-3545 | 1047-1052 |
| | 15 ft (4.6 m) | WM400X-15-116 | 1047-1057 |

§ Suffix "K4" = Kucklehead Conductor Tube – Part No. 64SFLX480 (Stock No. 1640-1113)



— STANDARD
- - - - - OPTIONAL

| Rated Output | | | Wire Size | Cooled | Application Usage |
|--------------|------------|--------------------------------|----------------------|--------|-------------------------|
| Amps | Duty Cycle | Gas | | | |
| 400 Amps | 60% | CO ₂ Carbon Dioxide | Up To 1/16" (1.6 mm) | Air | Medium Duty Fabrication |

EASY FIND EASY FIND GUIDE
See Page 149 for Replacement Parts & Optional Accessories

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